

Work Order ID 119161

May-12-14 10:01:28 AM

AS 118
119161

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Item ID: D3595-200-300

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Rubber Cushion

Stop *NS2*

Start Date: 5/12/14 Start Qty: 30.00

~~*30*~~

Cust Item ID:

Required Date: 5/13/14 Req'd Qty: 30.00

~~*30*~~

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A 2-
Deburr if necessary

102 0 Jm14-05-12

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

102 0 Jm14-05-12

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

DAS

27

3.89

14/5/12

14/5/12

112 0 can

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Accept

N900040100

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Item Name: Rubber Cushion

Start Date: 5/12/14 Start Qty: 30.00 *30*

Cust Item ID:

Required Date: 5/13/14 Req'd Qty: 30.00 *30*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>ST4/2</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

112X *14-5-13* **DAS**
26
9-89

14/5/13 *[Signature]*
UMP
14-5-13

Picklist Print

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Work Order ID: 119161

119161

Parent Item: D3595-200-300

D3595-200-300

Parent Item Name: Rubber Cushion

Start Date: 5/12/14

Required Date: 5/13/14

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO80S.125

Purchased

No

110

sf

718.5344

0.0206

1

MNEO80S 125

**

JM14-05-12

NEOPRENE SHEET 0.125

Location

Loc Qty

Loc Code

MAT052

718.5344

115916

131.1044

94539

587.43

94539

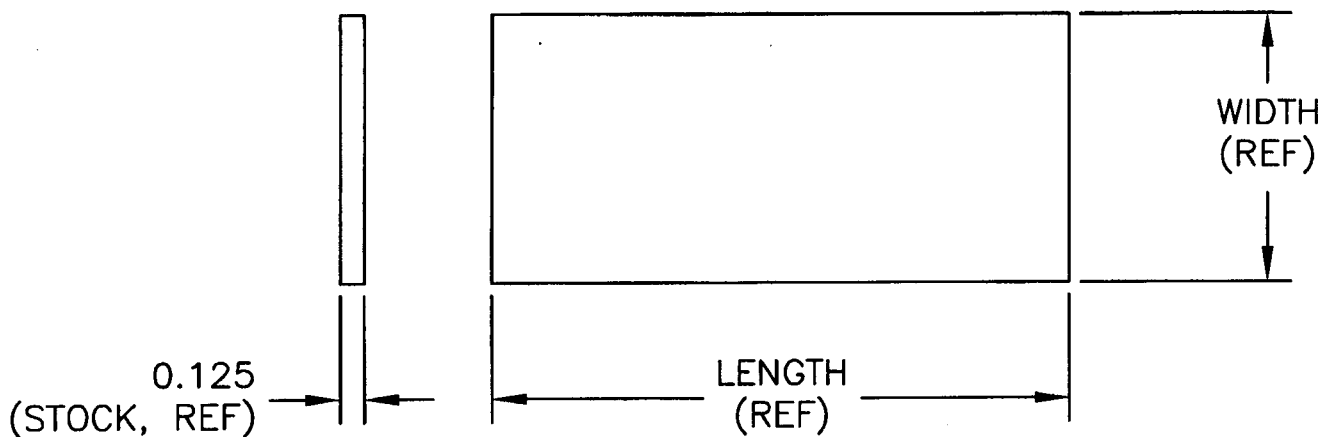
DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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